

Understanding the mechanism of decomposition reactions of neat and superplasticized ordinary Portland cement pastes using thermal analysis

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Abstract

The effect of polycarboxylate superplasticizer on thermal stability and the kinetic thermal decomposition of OPC without and with 1.0 and 1.5% wt% plasticizer has been studied at temperature range of 30-1000 °C. The study was done by means of thermogravimetry (TG) technique under non-isothermal condition at a heating rate of 10 K/min. The results showed that the decomposition occurs for the superplasticized and neat OPC paste in three steps. The neat OPC was found to decompose at higher temperatures than those for the superplasticized paste. The kinetic parameters for each one of the decomposition steps were calculated through four calculation methods and the kinetic mechanisms were determined from the thermal data analysis using 35 solid state reaction models. The results showed that the mechanisms of decomposition steps depend on the percentage of the superplasticizer added to the paste. The thermodynamic parameters ΔS^\ddagger , ΔH^\ddagger and ΔG^\ddagger were also computed and discussed.

Keywords: Hydration kinetics, Ordinary Portland cement OPC, Thermogravimetric analysis TGA

1. Introduction

Calcium silicate hydrates (CSH) and calcium hydroxide (CH) which are the main hydration phases accounted for the properties of Portland cement paste. The dehydration of Portland cement paste causes a deterioration effect on the concrete strength. Thermal analysis tools can be used to identify each of the product compositions and their amounts due to thermal effects on cement composites. Several investigators studied thermal analysis to recognize the products due to hydration of different cement composites [1,2,3]. Zelic et al. [4] investigated thermal decomposition kinetics of the calcium hydroxide-Portlandite formed into hydrated ordinary Portland cement (OPC) paste with use of non-isothermal thermogravimetric data. Sha et al. [5] reported that the three major endothermic peaks in the DSC curves are due to loss of water from calcium silicate hydrate, dehydroxylation of calcium hydroxide, and decarbonation of calcium carbonate contribute respectively. Pane et al. [6] investigated hydration of OPC pastes containing three types of mineral additive; fly ash, ground-granulated slag, and silica fume using DTA/TGA and isothermal calorimetry. It was shown that the chemically bound water obtained using DTA/TGA was proportional to heat of hydration and could be used as a measure of hydration. Agarwal et al. [7] studied the hydration behavior of different cements at different time intervals in the presence of superplasticizers using DTA technique. It was observed that OPC has shown retardation either blended with naphthalene-based superplasticizers or with blended polymer-based superplasticizer. However, Portland Slag Cement has been found to be compatible with all the superplasticizers. Ye et al. [8] reported on the

properties of Self-compacting when it is exposed to elevated temperatures. Fire test has shown differences between high performance concrete and traditional concrete at elevated temperature. These differences are largely depending on the microstructural properties of concrete matrix. Kong et al. [9] studied the effect of elevated temperature on geopolymer paste, mortar and concrete made using fly ash as a precursor. It was found that strength loss in geopolymer concrete at elevated temperatures is attributed to the thermal mismatch between the geopolymer matrix and the aggregates. Heikal et al. [10] studied the effect of substitution of nano-silica on the behavior of composite cement pastes including OPC and blast-furnace slag exposed to elevated temperature up to 1000°C. DTA and TGA were carried out on cement pastes partially replaced with Neem seed husk ash [11]. The results showed that the calcium hydroxide contents increases with increase in Neem seed husk ash replacements. Klimesch and Ray [12] presented a method for consistent DTA/TGA evaluation using computer software for data analyses. DTA/TGA was used to study the effect of ground quartz addition to cement. Alarcon-Ruiz et al. [13] used thermal analysis techniques to study the effect of temperature in the mineralogical composition of cement hydration products. Such techniques can be used to determine fire conditions and the consequent deterioration expected in the cement paste. Bhattu and Reid [14] produces high-strength Type 1 cement. The product from raw taconite and copper-nickel tailings of Minnesota is the subjected to hydration studies by using thermal methods such as TGA and DTA. Hydration is measured in terms of hydration product formation and the amount of bound water and free calcium hydroxide incorporated in them.

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Oxide	SiO ₂	Al ₂ O ₃	Fe ₂ O ₃	CaO	MgO	SO ₃	Na-Oxide	K- Oxide	Lime Saturation Factor	Undissolved solids	Loss on Ignition
%	19.82	4.99	3.92	62.66	0.82	2.53	0.47	0.09	0.95	0.97	3.92

Table 1. Chemical analysis of ordinary Portland cement
1. táblázat Tiszta portlandcement kémiai összetétele

Reactions that occur with an increase of temperature in cement paste and concrete can be summarized as: evaporable water and a part of the bound water escapes at 30–102°C [4]. The decomposition of gypsum [15] and ettringite [16] takes place at 110–170°C, The decomposition of the C-S-H and carboaluminate hydrates undergoes at 180–300°C [17]. Dehydroxylation of the portlandite [18] occurs at 450–550°C. Decarbonation of calcium carbonate happens at 700–900°C [13].

However, the dehydration kinetics of Portland cement paste is too complex and can not be described by a single Arrhenius equation. In the present work, we studied the thermal dehydration and decomposition kinetics of OPC hardened pastes containing polycarboxylate admixtures using TGA at a heating rate of 10 K/min for two samples containing admixtures besides, control sample. Four calculation procedures based on TG curves as well as 35 mechanism functions were applied on the thermal data.

2. Materials and experimental technique

2.1 Cement

A freshly produced sample of a commercial ordinary Portland cement supplied from Suez Cement Company with the chemical composition listed in Table 1, was used in this study.

The specific surface area as determined by the Blaine air-permeability method was found to be 3400 cm²/gm. The potential phase composition as estimated using Bogue's calculation [19] was found to be C3S, 58.04; β-C2S, 13.11; C3A, 6.59 and C4AF, 11.91, respectively.

2.2 Preparation of OPC pastes

The percentages of admixtures (1.0 & 1.5 wt %) were dissolved in water of mixing. Various cement pastes were prepared by mixing OPC with water using standard water of consistency for each paste. The control cement pastes and the superplasticized samples with 1.0 and 1.5 wt % were hydrated for 28 days.

The standard water of consistency and percentage of water reduction were listed in Table 2.

Paste	W/C ratio	Water reduction %
Neat OPC	0.245	0 %
OPC+1%1%	0.1712	30%
OPC+1.5 %	0.16	34.69 %

Table 2. The standard water of consistency and percentage of water reduction for the control and superplasticized cement pastes
2. táblázat Szabványos víztartalom és vízcsökkenés mértéke a kontroll és folyósító adalékszerrel kezelt minták esetén

2.3 Thermal analysis

The thermal decomposition of the different hardened cement pastes was studied by thermal gravimetric analysis (TGA) technique using Simultaneous TGA/DSC MODEL SDTQ 600 Thermal Analyzer (USA). Some grains were extracted from the inner core of the hardened cement pastes. These grains were crushed and ground until a grain size of 80 μm was obtained. The temperature of the furnace was programmed to rise as a constant heating rate of 10 °C/min up to 1000 °C

3. Background on non-isothermal decomposition kinetics

Kinetic process calculations result in three parameters; i. e., E_a is the activation energy, A is the pre-exponential factor, $f(\alpha)$ represents the mathematical form of the mechanism to be assumed for the process, and α is the conversion degree. The rate determining mechanism model may take various forms based nucleation and nucleus growth, phase boundary reaction, diffusion and chemical reaction [20].

The reaction rate equation for non-isothermal decomposition kinetics [20] can be written as follows:

$$\frac{d\alpha}{dt} = k(T)f(\alpha) \quad (1)$$

Where k is the rate constant and the conversion factor α is defined as:

$$\alpha = \frac{m_i - m_t}{m_i - m_\infty} \quad (2)$$

Where m_i is the initial mass of the sample, m_t is the mass of the sample at time t , and m_∞ is the residual mass of the sample at the end of the reaction.

Integration of Eq. (1) gives the integral rate law:

$$g(\alpha) = kt \quad (3)$$

The rate constant k is generally given by the Arrhenius equation:

$$k = A \exp\left(\frac{-E_a}{RT}\right) \quad (4)$$

Where E_a is the activation energy, R is the gas constant, and T is the absolute temperature. The combination of Eqs. (1) and (4) gives the following relationship:

$$\frac{d\alpha}{dt} = A \exp\left(\frac{-E_a}{RT}\right)f(\alpha) \quad (5)$$

For a dynamic TG process, introducing the heating rate, $\beta = dT/dt$, into Eq. (5), gives Eq. (6):

$$\frac{d\alpha}{dt} = \left(\frac{A}{\beta}\right) \exp\left(\frac{-E_a}{RT}\right)f(\alpha) \quad (6)$$

No.	Symbol	Name of the function	$g(\alpha)$	$f(\alpha)$	Rate-determining mechanism
1. Chemical process or mechanism non-invoking equations					
1	$F_{1/3}$	One-third order	$1 - (1 - \alpha)^{2/3}$	$(3/2)(1 - \alpha)^{1/3}$	Chemical reaction
2	$F_{3/4}$	Three-quarters order	$1 - (1 - \alpha)^{1/4}$	$4(1 - \alpha)^{3/4}$	Chemical reaction
3	$F_{3/2}$	One and a half order	$(1 - \alpha)^{-1/2} - 1$	$2(1 - \alpha)^{3/2}$	Chemical reaction
4	F_2	Second order	$(1 - \alpha)^{-1} - 1$	$(1 - \alpha)^2$	Chemical reaction
5	F_3	Third order	$(1 - \alpha)^{-2} - 1$	$(1/2)(1 - \alpha)^3$	Chemical reaction
2. Acceleratory rate equations					
6	$P_{3/2}$	Mampel power law	$\alpha^{3/2}$	$(2/3)\alpha^{-1/2}$	Nucleation
7	$P_{1/2}$	Mampel power law	$\alpha^{1/2}$	$2\alpha^{1/2}$	Nucleation
8	$P_{1/3}$	Mampel power law	$\alpha^{1/3}$	$3\alpha^{2/3}$	Nucleation
9	$P_{1/4}$	Mampel power law	$\alpha^{1/4}$	$4\alpha^{3/4}$	Nucleation
10	E_1	Exponential law	$\ln \alpha$	A	Nucleation
3. Sigmoidal rate equations or random nucleation and subsequent growth					
11	A_1, F_1	Avrami-Erofeev equation	$-\ln(1 - \alpha)$	$(1 - \alpha)$	Assumed random nucleation and its subsequent growth, $n = 1$
12	$A_{3/2}$	Avrami-Erofeev equation	$[-\ln(1 - \alpha)]^{2/3}$	$(3/2)(1 - \alpha)[-\ln(1 - \alpha)]^{1/3}$	Assumed random nucleation and its subsequent growth, $n = 1.5$
13	A_2	Avrami-Erofeev equation	$[-\ln(1 - \alpha)]^{1/2}$	$2(1 - \alpha)[-\ln(1 - \alpha)]^{1/2}$	Assumed random nucleation and its subsequent growth, $n = 2$
14	A_3	Avrami-Erofeev equation	$[-\ln(1 - \alpha)]^{1/3}$	$3(1 - \alpha)[-\ln(1 - \alpha)]^{2/3}$	Assumed random nucleation and its subsequent growth, $n = 2.5$
15	A_4	Avrami-Erofeev equation	$[-\ln(1 - \alpha)]^{1/4}$	$4(1 - \alpha)[-\ln(1 - \alpha)]^{3/4}$	Assumed random nucleation and its subsequent growth, $n = 3$
16	A_u	Prout-Tomkins equation	$\ln[(\alpha/(1 - \alpha))]$	$\alpha(1 - \alpha)$	Assumed random nucleation and its subsequent growth, $n = 4$ Branching nuclei
4. Deceleratory rate equations					
4.1. Phase boundary reaction					
17	R_1, F_0, P_1	Power law	α	$(1 - \alpha)^0$	Contracting disk
18	$R_2, F_{1/2}$	Power law	$1 - (1 - \alpha)^{1/2}$	$2(1 - \alpha)^{1/2}$	Contracting cylinder (cylindrical symmetry)
19	$R_3, F_{2/3}$	Power law	$1 - (1 - \alpha)^{1/3}$	$3(1 - \alpha)^{2/3}$	Contracting sphere (spherical symmetry)
4.2. Based on the diffusion mechanism					
20	D_1	Parabola low	α^2	$1/2 \alpha$	One-dimensional diffusion
21	D_2	Valensi equation	$\alpha + (1 - \alpha) \ln((1 - \alpha))$	$[-\ln(1 - \alpha)]^{-1}$	Two-dimension diffusion
22	D_3	Jander equation	$[1 - (1 - \alpha)^{1/3}]^2$	$(3/2)(1 - \alpha)^{2/3}[1 - (1 - \alpha)^{1/3}]^{-1}$	Three-dimensional diffusion, spherical symmetry
23	D_4	Ginstling-Brounstein equation	$1 - 2\alpha/3 - (1 - \alpha)^{2/3}$	$(3/2)[(1 - \alpha)^{-1/3} - 1]^{-1}$	Three-dimensional diffusion, cylindrical symmetry
24	D_5	Zhuravlev, Lesokin, Tempelman equation	$[(1 - \alpha)^{-1/3} - 1]^2$	$(3/2)(1 - \alpha)^{4/3}[(1 - \alpha)^{-1/3} - 1]^{-1}$	Three-dimensional diffusion
25	D_6	anti-Jander equation	$[(1 + \alpha)^{1/3} - 1]^2$	$(3/2)(1 + \alpha)^{2/3}[(1 + \alpha)^{1/3} - 1]^{-1}$	Three-dimensional diffusion
26	D_7	anti-Ginstling-Brounstein equation	$1 + 2\alpha/3 - (1 + \alpha)^{2/3}$	$(3/2)[(1 + \alpha)^{1/3} - 1]^{-1}$	Three-dimensional diffusion
27	D_8	anti-Zhuravlev, Lesokin, Tempelman equation	$[(1 + \alpha)^{-1/3} - 1]^2$	$(3/2)(1 + \alpha)^{4/3}[(1 + \alpha)^{-1/3} - 1]^{-1}$	Three-dimensional diffusion
5. Another kinetics equations with unjustified mechanism					
28	G_1		$1 - (1 - \alpha)^2$	$1/2(1 - \alpha)$	
29	G_2		$1 - (1 - \alpha)^3$	$1/3(1 - \alpha)^2$	
30	G_3		$1 - (1 - \alpha)^4$	$1/4(1 - \alpha)^3$	
31	G_4		$[-\ln(1 - \alpha)]^2$	$(1/2)(1 - \alpha)[-\ln(1 - \alpha)]^{-1}$	
32	G_5		$[-\ln(1 - \alpha)]^3$	$(1/3)(1 - \alpha)[-\ln(1 - \alpha)]^{-2}$	
33	G_6		$[-\ln(1 - \alpha)]^4$	$(1/4)(1 - \alpha)[-\ln(1 - \alpha)]^{-3}$	
34	G_7		$[1 - (1 - \alpha)^{1/2}]^{1/2}$	$4[(1 - \alpha)[1 - (1 - \alpha)]^{1/2}]^{1/2}$	
35	G_8		$[1 - (1 - \alpha)^{1/3}]^{1/2}$	$6(1 - \alpha)^{2/3}[1 - (1 - \alpha)^{1/3}]^{1/2}$	

Table 3. Algebraic expressions of functions $g(\alpha)$ and $f(\alpha)$ and its corresponding mechanism [20]
3. táblázat Az $g(\alpha)$ és $f(\alpha)$ függvények algebrai alakjai és a meghatározó mechanizmusok [20]

Decomposition step		Kinetic models				
		Eq 7	Eq 8	Eq 9	Eq 10	
OPC	1 st step	Mechanism	F3/2	F3/2	F3/2	F2
		Max R²	0.9969	0.9969	0.9969	0.9941
		Ea	99.764	99.764	99.910	115.2940
		A	3.171E+13	2.764E+14	3.51913E+13	1.42983E+16
	2 nd step	Mechanism	G6	P1/4	G6	G6
		Max R²	0.9968	0.9993	0.9968	0.9973
		Ea	1313.022	50.837	1317.998	1339.6461
		A	2.838E+90	2.599E+03	3.05568E+93	7.87165E+94
	3 rd step	Mechanism	Au	D7	G6	G6
		Max R²	0.9948	0.9955	0.9912	0.9933
		Ea	614.035	275.823	802.540	805.8707
		A	1.107E+32	4.103E+13	2.02021E+45	2.40603E+45
OPC+1.0 %	1 st step	Mechanism	F3/2	D5	D5	D5
		Max R²	0.9988	0.9993	0.9993	0.9994
		Ea	46.839	95.010	95.158	93.8318
		A	5.750E+05	8.550E+12	1.08953E+12	6.51732E+11
	2 nd step	Mechanism	G8	D7	D1	D1
		Max R²	0.9906	0.9956	0.9799	0.9688
		Ea	-7.889	85.079	91.518	93.8317
		A	-4.440E-03	4.412E+04	189154.1585	281841.940
	3 rd step	Mechanism	Au	P1/4	D5	G6
		Max R²	0.9941	0.9977	0.9937	0.9920
		Ea	825.910	47.965	719.201	1337.9727
		A	8.463E+42	1.531E+02	6.73532E+36	9.34991E+72
OPC+1.5%	1 st step	Mechanism	G8	F2	F2	F2
		Max R²	0.9969	0.9965	0.9965	0.9970
		Ea	-3.388	60.676	60.863	61.7420
		A	-8.774E-	9.514E+08	122772431.9	163422155.
	2 nd step	Mechanism	G8	D7	G6	G6
		Max R²	0.9845	0.9945	0.9620	0.9598
		Ea	-8.314	86.000	268.665	270.7971
		A	-4.269E-	3.074E+04	2.96196E+20	3.21247E+20
	3 rd step	Mechanism	G6	P1/4	D5	D5
		Max R²	0.9976	0.9988	0.9982	0.9984
		Ea	1653.171	62.673	898.848	886.3492
		A	9.769E+85	1.044E+03	6.97492E+45	1.42405E+45

Table 4. Kinetic parameters, activation energy (Ea) and the pre-exponential (A) calculated from Coats et al., Eq. (7), Wanjun et al., Eq. (8), Madhysudanan et al., Eq. (9) and Tang et al., Eq. (10), according to maximum correlation coefficients out of 35 models of mechanism of decomposition of different cement pastes

4. táblázat Kinetikai paraméterek, aktiválási energia (Ea) és hatványkitevő (A), Coats et al., Eq. (7), Wanjun et al., Eq. (8), Madhysudanan et al., Eq. (9) and Tang et al., Eq. (10) alapján számítva, 35 különböző cementpép lebomlási modellt legnagyobb korrelációs együtthatója alapján

Decomposition step	OPC	OPC+1.0%	OPC+1.5%
Dehydration	F _{3/2} – Chemical reaction	D5 – Three-dimensional diffusion	F2 – Second order reaction
Dehydroxylation	G6 – Unjustified mechanism	D1 – One dimensional diffusion	G6 – Unjustified mechanism
Decarbonation	G6 – Unjustified mechanism	P ¼ – Nucleation	P ¼ – Nucleation

Table 5. Summary of the rate determining mechanism of the thermal decomposition steps of the neat cement pastes and the superplasticized cement pastes with 1.0 and 1.5%
5. táblázat Tiszta portlandcementpép, valamint 1,0 és 1,5% folyósító adalekzert tartalmazó cementpépek hőbomlásának meghatározó mechanizmusai

4. Results and discussion

Thermograms (TGA and DTG) curves of OPC containing polycarboxylate admixtures (dose = 1.0 or 1.5%) and the control sample are shown in Figs. 1 and 2. The curves show three weight loss zones. The first drop in weight ranging from 100 to 200 °C, is accounted for the dehydration of Ca-silicate hydrates. The second weight loss is displayed at 450 to 500 °C which is attributed to dehydroxylation of portlandite. The third loss of weight shown at 700 to 750 °C, is due to decarbonation of calcium carbonate. The thermal analyses data are summarized in Table 3. It shows that the modified OPC Samples decompose at higher temperatures than that found for untreated OPC. This refers to that the addition of polycarboxylate admixture increases the thermal stability of OPC.

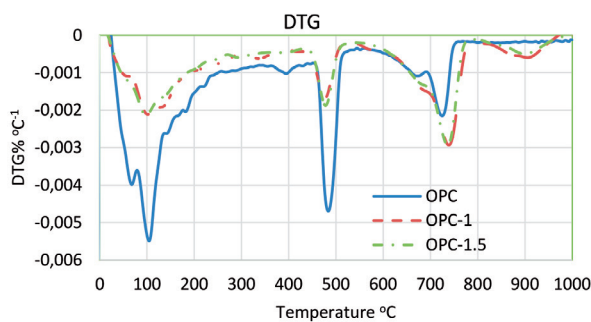


Fig. 1. DTG curves of the thermal decomposition of OPC containing polycarboxylate, heating rate = 10 Kmin⁻¹

1. ábra Polikarboxilát tartalmú portlandcementpépek hőbomlása DTG görbékkel szemlélítve (felfűtési sebesség = 10 Kmin⁻¹)

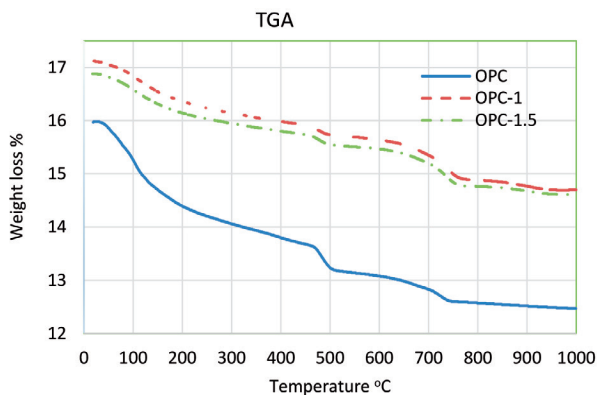


Fig. 2. TGA curves of the thermal decomposition of OPC containing polycarboxylate, heating rate = 10 Kmin⁻¹

2. ábra Polikarboxilát tartalmú portlandcementpépek hőbomlása TGA görbékkel szemlélítve (felfűtési sebesség = 10 Kmin⁻¹)

The kinetic parameters for the three stages of the thermal decomposition of the investigated samples were calculated using fraction conversion 0.1 < α < 0.8 obtained from a single thermos-analytical curve (heating rate 10 K/min). In this study, four calculation methods: Coats and Redfern [21], Eq. (7), Madhysudanan-Krishnan-Ninan [22], Eq. (8), Wanjun et al. [22], Eq. (9) and Tang et al. [23], Eq. (10) as well as 35 mechanism models g(α) were used to get the kinetic data:

$$\ln\left(\frac{g(\alpha)}{T^2}\right) = \ln\left[\frac{AR}{\beta E_a}\left(1 - \frac{2RT}{E_a}\right)\right] - \frac{E_a}{RT} \cong \ln\left(\frac{AR}{\beta E_a}\right) - \frac{E_a}{RT} \tag{7}$$

$$\ln\left(\frac{g(\alpha)}{T^2}\right) = \ln\left[\frac{AR}{\beta(1.00198882E+1.87391198RT_p)}\right] - \frac{E_a}{RT} \tag{8}$$

$$\ln\left[\frac{g(\alpha)}{T^{1.894661}}\right] = \left[\ln\frac{AE_a}{\beta R} + 3.635041 - 1.89466 \ln E_a\right] - \frac{1.00145033E_a}{RT} \tag{9}$$

$$\ln\left[\frac{g(\alpha)}{T^{1.921503}}\right] = \left[\ln\frac{AE_a}{\beta R} + 3.772050 - 1.921503 \ln E_a\right] - \frac{0.120394E_a}{T} \tag{10}$$

Plotting the left-hand sides of Eqs. (7-10), which involves g(α) versus 1/T, gives E_a and A from the slope and intercept, respectively. The model that gives the higher correlation coefficient of the linear regression R² for Eqs. (7) – (10) fit is chosen as the selected kinetic model. A mathematical program based on Excel 2016 was designed by the authors to calculate values of activation energy E_a and the pre-exponential as shown in Table 4.

The best mechanisms for each decomposition step, the kinetic results of the applied equations show kinetic models and parameters close to each other in the most cases as shown in Table 4. From which the best kinetic models according to the highest correlation coefficients and the kinetic parameters are given in Table 5. It can be seen that the mechanism of step depends on the percentage of the superplasticizer.

The pre-exponential factor A is calculated from the intercept of the plots of Eqs. (7-10), and from the theory of the activated complex (transition state) of Eyring [24,25], the following general equation may be written:

$$A = \frac{ek_B T_p}{h} \exp\left(\frac{\Delta S^\ddagger}{R}\right) \tag{17}$$

Where: e = 2.7183 is the Neper number; k_B – Boltzmann constant; h – Plank constant, and T_p is the peak temperature of DTG curve.

According to the values of activation energy E and pre-exponential factor A for the different stages of decomposition, The calculated values of ΔS[‡], ΔH[‡] and ΔG[‡] are calculated using Eqs. (18 – 20) at T = T_p (T_p is the DTG peak temperature at the corresponding stage), because this temperature characterizes the highest rate of the decomposition process. Therefore, the change of the activated entropy can be calculated according to the formula:

$$\Delta S^\ddagger = R \ln \frac{Ah}{ek_B T_p} \tag{18}$$

Since

$$\Delta H^\ddagger = E - RT_p \tag{19}$$

The changes in the activated enthalpy ΔH[‡] and the Gibbs free energy ΔG[‡] for the activated complex formation from the reactant are calculated using the well-known thermodynamical equation:

$$\Delta G^\ddagger = \Delta H^\ddagger - T_p \Delta S^\ddagger \tag{20}$$

The thermodynamic results obtained are given in Table 6. From which it can be seen that the ΔS[‡] value for the first decomposition stage of the hardened cement past is positive. It means that the activated complexes are less order in the arrangement, higher entropy. However, first decomposition stages of plasticized samples with 1.0 and 1.5% show negative values of ΔS[‡] it means that the corresponding activated

complex more arrangement lower entropy. While for the 2nd and 3rd decomposition stage, the corresponding activated complexes have negative values of ΔS^\ddagger referring to higher degree of arrangement, i.e lower entropy than the initial state.

Decomposition step		OPC	OPC+1.0%	OPC+1.5%	Units
Dehydration	ΔS^\ddagger	4.24	-28.92	-97.85	J/mol.K
	ΔH^\ddagger	96.80	90.72	58.63	kJ/mol
	ΔG^\ddagger	95.22	101.51	95.13	kJ/mol
Dehydroxylation	ΔS^\ddagger	-195.22	-171.67	-174.68	J/(mol.K)
	ΔH^\ddagger	44.81	79.049	79.97	kJ/mol
	ΔG^\ddagger	185.95	203.17	206.26	kJ/mol
Decarbonation	ΔS^\ddagger	-2.45	-221.23	-205.27	J/(mol.K)
	ΔH^\ddagger	267.71	39.85	54.56	kJ/mol
	ΔG^\ddagger	270.10	255.11	254.28	kJ/mol

Table 6. Thermodynamic parameters for different stages of thermal decomposition of hardened neat cement paste and plasticized cement paste

6. táblázat Megszilárdult tiszta cementpép és folyósító adalékszert tartalmazó cementpép hőbomlásának termodinamikai paramétereit a lebomlás különböző fázisaiban

5. Conclusions

The addition of polycarboxylate superplasticizer into OPC with 1 and 1.5 wt% increased its thermal stability without any change in the thermal decomposition products. Whereas, the kinetic study showed that the mechanism for each decomposition step depends on the percentage of plasticizer found in the OPC sample.

6. Compliance with Ethical Standards

The authors declare that they have no conflict of interest.

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